



Milling

Number	Machine Type	Highlights	Travel	Automation
2	Grob G550	<p>5 Axis</p> <p>HSK-A 63 / 217 pcs Through spindle cooling 80 bar Interference diameter Ø900 Table loading 800 kg</p>	800 x 1020 x 1020	Schuler Loadmaster 100 pallet spaces
				
2	Grob G550	<p>5 Axis</p> <p>HSK-A 63 / 287 pcs Through spindle cooling 80 bar Interference diameter Ø900 Table loading 800 kg</p>	800 x 1020 x 1020	Schuler Loadmaster 100 pallet spaces
1	Grob G550	<p>5 Axis</p> <p>HSK-A 63 / 287 Stk. Refroidissement interne 80 bars Diamètre du circuit perturbateur Ø 900 Capacité de charge de la table 800 kg</p>	800 x 1020 x 1020	Grob PSS-R10 10 emplacements pour palettes
1	Fehlmann P56L top	<p>3 Axis</p> <p>SK40 / 30 pcs</p>	800 x 400 x 400	

Surface grinding

Number	Machine Type	Highlights	Travel	Automation
3	Blohm Planomat HP612	3 Axis Oblique surfaces Profiling disc	1200 x 800 x 600	



Measuring

Number	Machine Type	Highlights	Travel	Automation
1	Wenzel LH8-15-7	3 Axis Swivel head Scanning function 15 measuring probes Measuring accuracy 1.4µm +(L/350)	1500 x 800 x 500	



1	Wenzel LH8-20-7	3 axes Swivel head Scanning function 15 measuring probes Measuring accuracy 1.3µm +(L/350)	2000 x 800 x 500	
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Laser marking

Number	Machine Type	Highlights	Travel	Automation
1	Trotec Speedmarker	3 Axis All materials Deep engraving Workpiece weights to 100 kg	1000 x 450 x 500	



High pressure washing

Number	Machine Type	Highlights	Travel	Automation
1	EcoCflex Classic	Automatic workpiece recognitaion Articuled arm robot 13 differend washing tools High pressure up to 850 bar Workpiece weight up to 150 kg	650 x 650 x 500	15 washing pallets



Residual dirt analysis

Number	Machine Type	Highlights	Travel	Automation
1	PALL PCCL2MS		1500 x 900 x 800	

Class 5 Clean cabinet according to ISO14644 T1
Automatic wall washing system
Workpiece weight up to 100kg
Evaluations via gravimetry or optical differentiation and particle sorting

